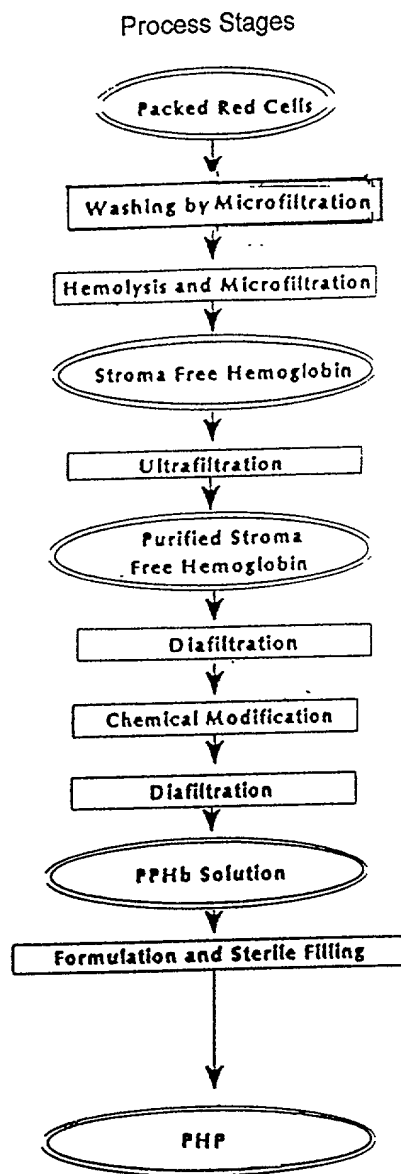


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PROCESS FOR THE MANUFACTURE OF PHP



PPHb = Pyridoxalated Polyoxyethylene Hemoglobin
PHP = Pyridoxalated Hemoglobin Polyoxyethylene (Final Product)

FIGURE 1

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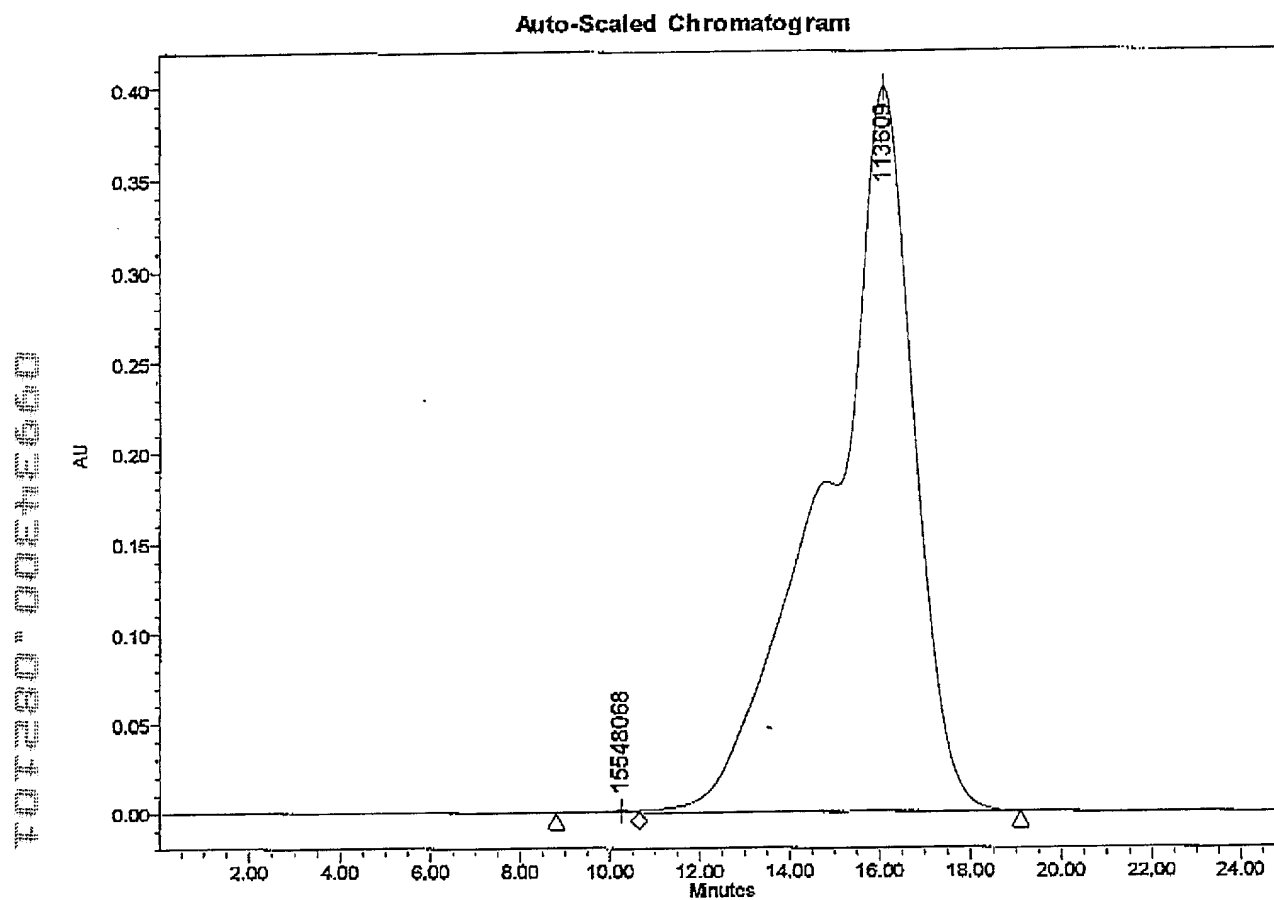


FIGURE 2

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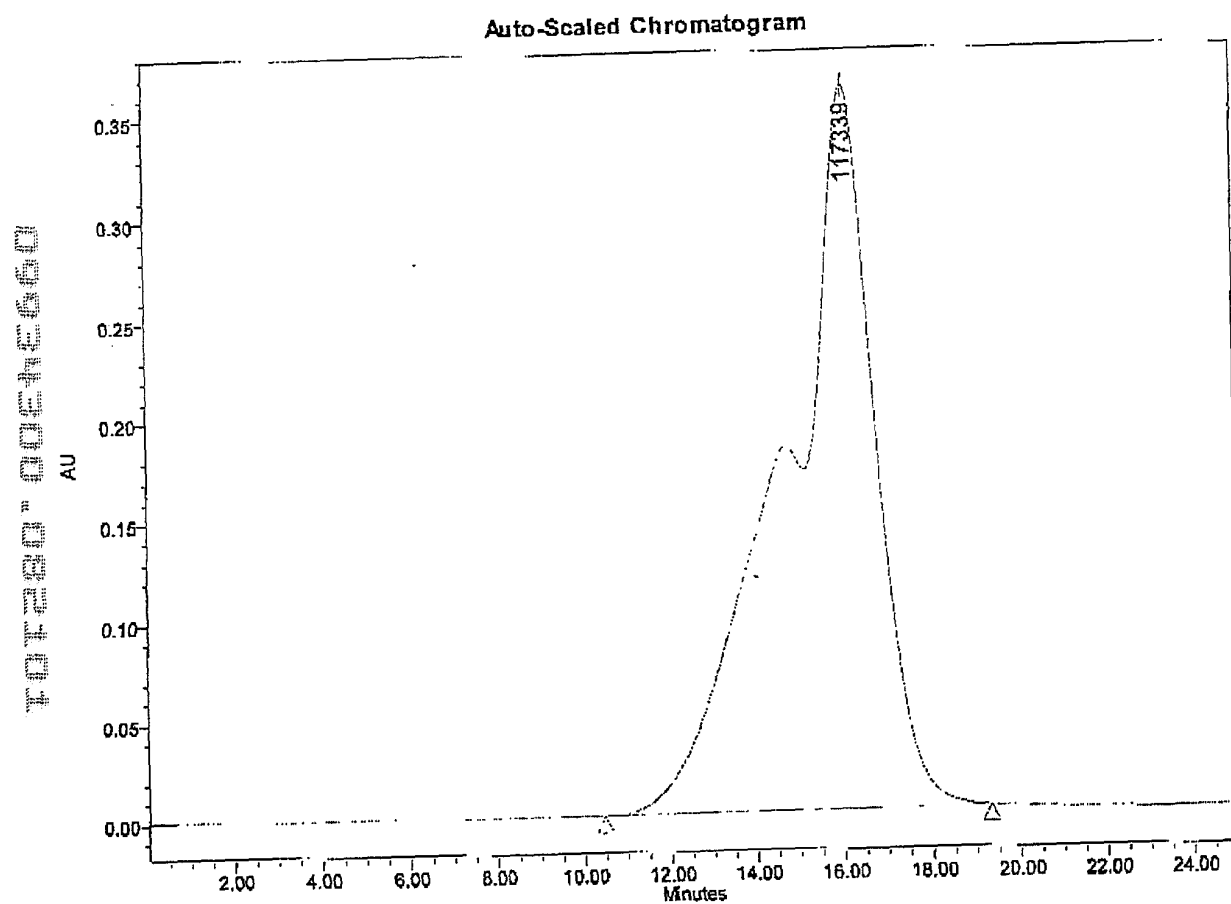


FIGURE 3



FIGURE 4

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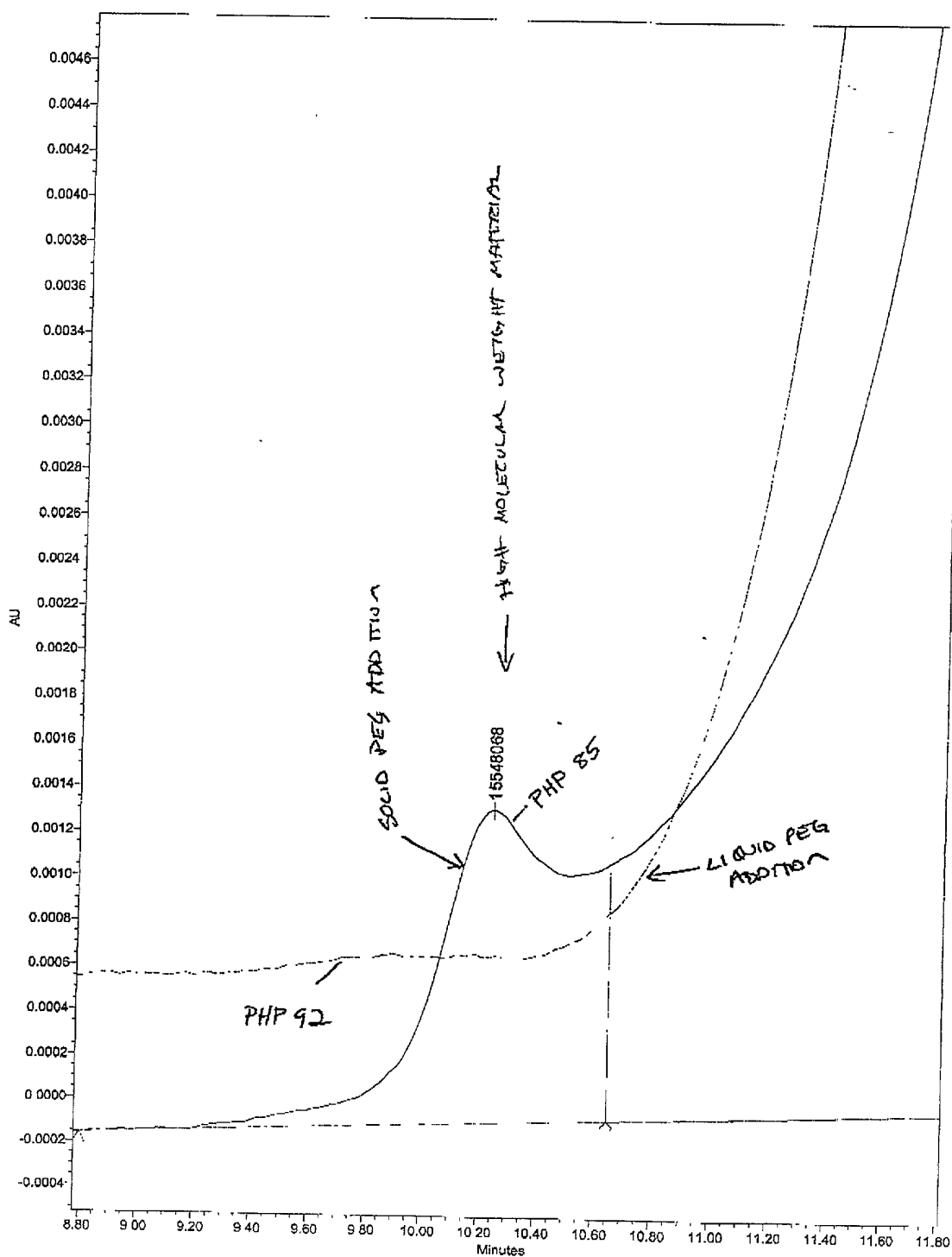


FIGURE 5